



ECO-BOND Adhesives, LLC  
1343 E. Wisconsin Ave. #110  
Pewaukee, WI 53072  
800-326-8102  
[www.ecobondit.com](http://www.ecobondit.com)



## Non-Toxic Caulk, Construction Adhesive, Sealant, and Silicone Replacement

### PRODUCT SPECIFICATIONS:

- Zero VOC's off gassed during curing process
- 100% NON-Toxic, no solvents
- AAMA Certified
- Waterproof / All Weather
- Fast Tacking
- Non-Yellowing
- Certified Hypoallergenic
- Bonds & Seals Fully Submerged
- Exceeds all CA Standards
- Chemically impervious to all mold and mildew
- No toxic odor
- Paintable within in 2 hours
- Application Temperature is -35° to +140° F
- No Prop 65 listed materials
- UV resistant
- Earns LEED and NAHB Green Building Points
- Non-Shrinking
- Safe to use indoors
- Non-Flammable
- Non-petroleum based
- Easy to tool
- Compatible with SBS Flashing

### PERFORMANCE STANDARDS:

- Exceeds the requirements of ASTM C920, Type S, Grade NS, Class 25, Use NT, M, G and A
- Federal Specifications TT-S-00230C, Type II, Class A
- CAN/CGSB-19,13-M87
- AAMA 808.3-92 Exterior Perimeter Sealing

### STOCK SIZES:

- 10.1 Ounce Tube

### SPECIAL ORDER:

- 2 ounce, 29 ounce, 2 Gallon, 5 Gallon & 55 Gallon
- Color matching available

### TECHNICAL SPECIFICATIONS:

- Shear strength: 190 psi
- Tensile strength: 200 psi
- Elongation: 300% - 400%
- Shore A Hardness: 35 +/- 5
- Skin Time: Less than 20 minutes @ 77 degF/ 50% RH
- Tack Free Time: Less than 1 hour @77 degF/ 50% RH
- Cure Rate: 1/4" Bead per 24 Hrs
- Movement Capability: 25%
- UV Rating: No discoloration or change in appearance after 2500 hrs. of UV
- Application Temperature is -35° to +140°
- Service Temperature -90° to +425° F
- Sag: None
- Staining: None

### BONDS & SEALS TO:

Aluminum	Plastic
Asphalt	Plywood
Block and Brick	Polystyrene
Cement Based Products	Polyurethane
Ceramic	Porcelain
Coated Metal	PVC
Concrete	Resins
Copper	Rubber
Cork	Sheet Metal
Drywall	Siding
Fiberglass	Slate
Foam	Steel
Galvanized Metal	Stone
Glass	Tile
Laminate	Treated Wood
Marble	Tub Surrounds
Metal	Two Non-porous Surfaces
Mirrors	Vinyl
Painted Surfaces	Windows
Paneling	Wood
Plaster	

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